



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RBBP1425-103-05
Job Sheet 184720



Part No: RBBP1425-103-05

Job Qty: 24 ea

Part Name: Guide



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/16/18

Job Tracking No:

Due Date: 10/16/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D IPP Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea		10/16/18	0.00	0.00	Start Up Machining-3		JB 18-10-16
110	CNC Lathe	24 pcs		10/16/18	0.00	6.00	MORI SL-154		JB 18-10-16
120	QC	24 pcs		10/16/18	0.00	0.00	QC2 Machining-4		JB 18-10-16
130	QC	24 pcs		10/16/18	0.00	0.00	QC8 Machining-4		JB 18-10-16
140	Packaging	24 pcs		10/16/18	0.00	0.00	Packaging3-1		JB 18-10-16
150	QC21-SA	24 Ea		10/16/18	0.00	0.00	QC21		JB 18-10-16

Part Op 110 - 1-Machine as per DWG. FB995 FOLIO REV: _____ DWG REV: _____ 2-Debur

OCT 18 2018

DAS
62
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R1.000	304 Round Bar 1.00	5.4720 ft (.228 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R1.000	5	20	0

Part Specifications

Specifications could not be found.



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Plex 10/16/18 11:37 AM dart.logan.david

Container No: S118759



Part: RBBP1425-103-05

Job No: 184720

Serial No/Batch: S118759

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 10/16/18

DQA: _____ Date: _____



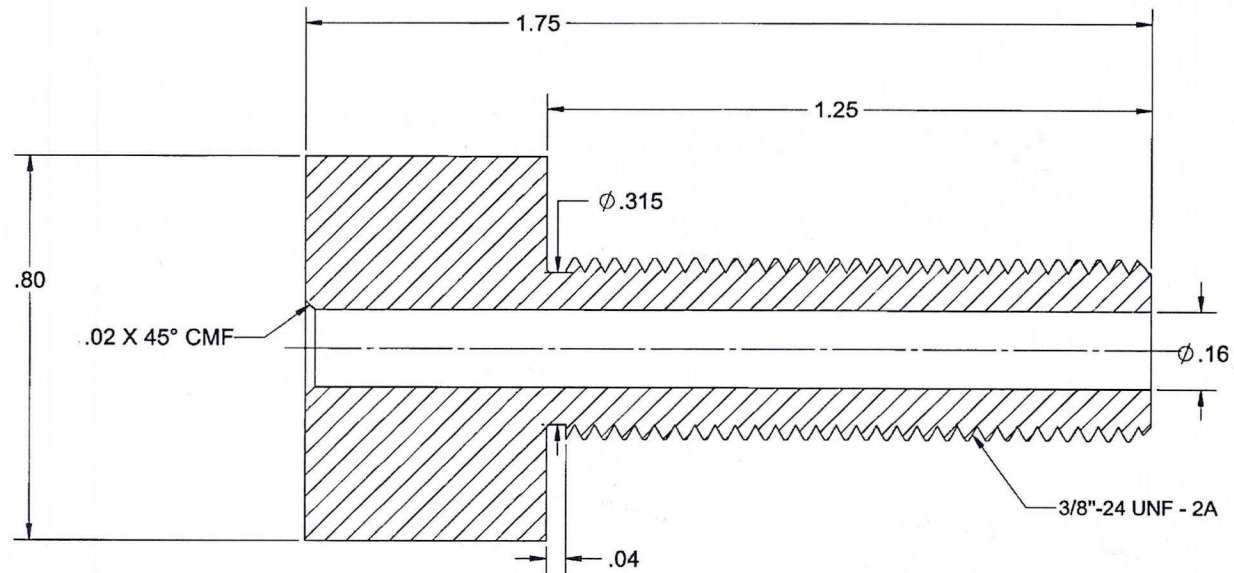
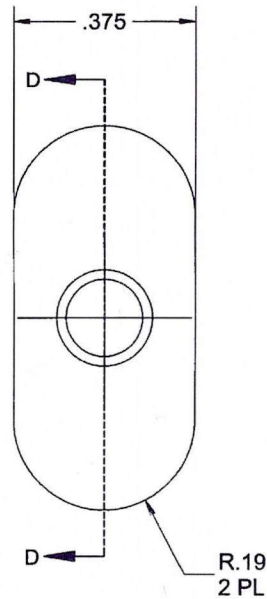
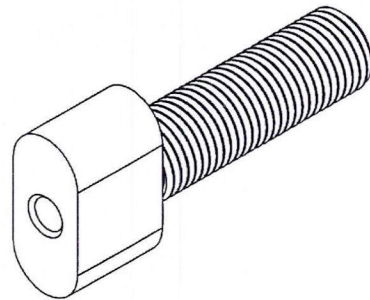
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER :					

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	PART MADE IN 1 PIECE, -103-07 & -103-09 REMOVED, TEMPLATE UPDATED, MATERIAL UPDATED	17-647	18.1.23	VM	ML



SECTION D-D

RBBP1425-103-05 GUIDE

- NOTES:
- 1) MATERIAL: AISI 303/304/316 SS
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

DART AEROSPACE Hawkesbury, Ontario, Canada	
GUIDE	
PART NO.	RBBP1425-103-05
TOOL NO.	RBBP1425-103
DESIGNED BY:	VM 1/23/2018
DRAWN BY:	ML 03/20/2018
CHECKED BY:	ML 03/20/2018
MFG REVIEW BY:	DP 03/20/2018
APPROVED BY:	ML 03/26/2018
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2009 DIMENSIONS APPLY AFTER FINISHING	
TOLERANCES: XX ± .005 XX ± .01 X ± .1	FRACTIONS ± 1/8 ANGLES ± .5° SURFACE ROUGHNESS
SCALE: NTS SHEET 6 OF 12	
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RBBP1425-103-05

[illegible]

Engineering Approval: (If necessary)		Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	